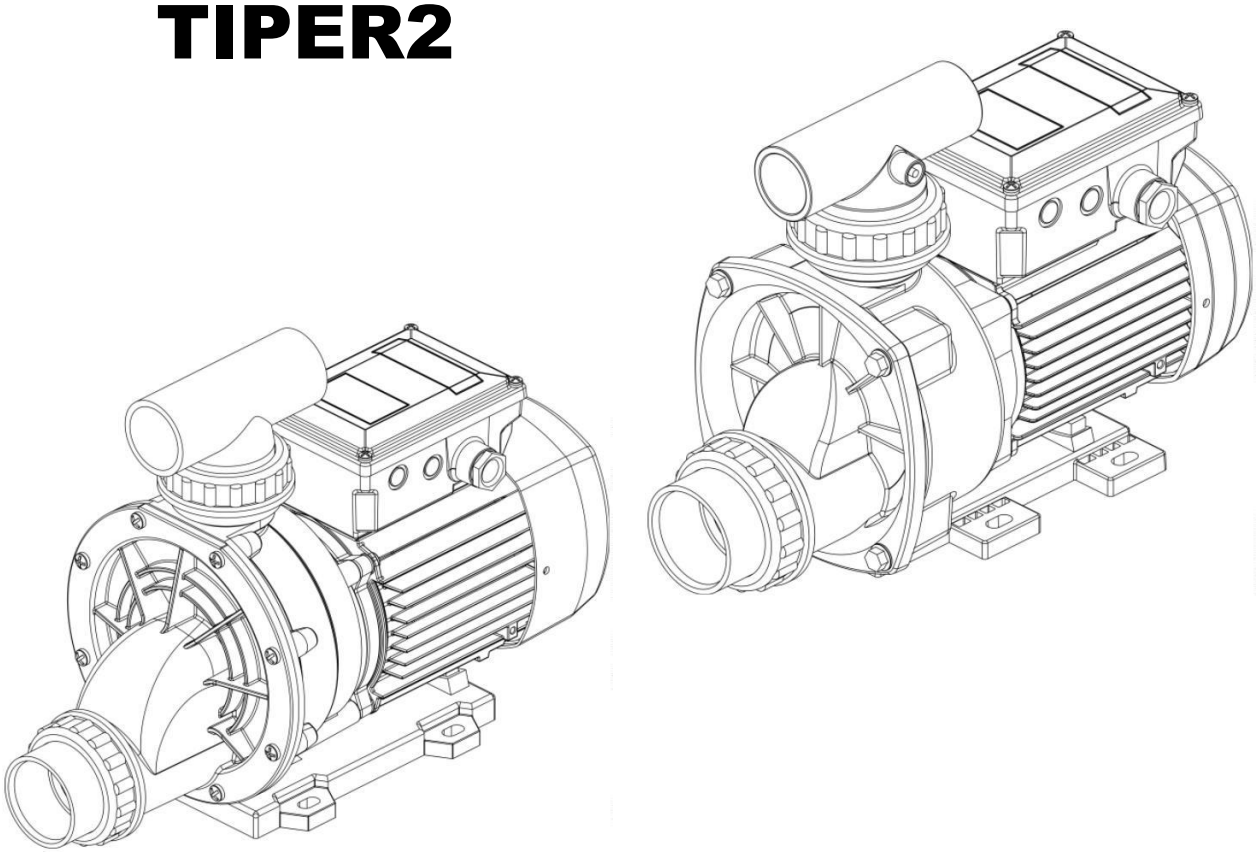
TIPER
TIPER2



EN Instruction manual
(Translation from the original Spanish)

EN: EVIDENCE OF CONFORMITY

We declare, under our responsibility, that the products in this manual comply with the following directives and standards:

- Directive 2006/42/EC (Machine Security):
Standard EN 809 and EN 60204-1
- Directive 2014/30/EU (Electromagnetic compatibility):
Standard EN 61000-6-1 y EN 61000-6-3

- Directive 2014/35/EU (Low voltage):

Standard EN 60335-1, EN 60335-2-41 and EN 60335-2-60
- Directive 2009/125/EC (ecological design):
Regulation (EU) 2019/1781 electrical motors and variable speed drives. Standard EN 60034-30.
- Directive 2012/19/EU (on waste electrical and electronic equipment (WEEE)): Standard EN 50419:2006 about marking of electrical and electronic equipment.
Directive 2011/65/UE (Restriction of hazardous substances): Standard EN 50581.

UKCA DECLARATION OF CONFORMITY

EVIDENCE OF CONFORMITY

We declare, under our responsibility, that the products in this manual comply with the following directives and standards:

- Supply of Machinery (Safety) Regulations 2008: Standard BS 809 and BS 60204-1
- Electromagnetic Compatibility Regulations 2016: Standard BS 61000-6-1 and BS 61000-6-3.
- Electrical Equipment (Safety) Regulations 2016: Standard BS 60335-1 and BS 60335-2-41.
- The Ecodesign for Energy-Related Products and Energy Information (Amendment) (EU Exit) Regulations 2019: Standard BS 60034-30.
- The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012. Standard BS 50581.

-

Banyoles, January 11th 2021



Josep Unyó (Technical Manager)
ESPA 2025, SL
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Girona - Spain

Damage prevention and safety instructions (See figure 4)

A	Warning! Observe limitations of use.
B	The name plate voltage must be the same as the mains voltage.
C	Connect the pump to the mains via an omnipolar switch with at least a 3 mm opening between contacts. Install a high-sensitivity differential switch (0.03A) as extra protection against lethal electric shocks.
D	If the supply cord is damaged, it must be replaced by an A.T.S.
E	Connect the pump to the ground.
F	Use pump only within performance limits indicated on the name plate.
G	Remember to prime pump.
H	Check for motor self-ventilation.
I	This apparatus may be used by children 8 years or older and persons with reduced physical, sensory or mental capacities, or lacking experience and knowledge, if they are supervised or receive adequate training on the safe use of the apparatus and understand the dangers. Children should not be allowed to play with the apparatus. Children should not perform the ordinary cleaning and maintenance tasks without supervision.
J	Be careful with hazardous liquids and environments.
K	Caution! Look out for accidental leaks. Do not expose pump to bad weather.
L	Caution! Avoid icing. Cut out power supply before servicing pump.

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Safety precautions

This symbol together with one of the following words “Danger” or “Warning” indicates the risk level deriving from failure to observe the prescribed safety precautions:

DANGER risk of electric shock Warns that failure to observe the pre cautions involves a risk of electric shock.

DANGER Warns that failure to observe the pre cautions involves a risk of damage to persons and/or things.

WARNING Warns that failure to observe the pre cautions involves the risk of damaging the pump and/or the facility

1. GENERAL INFORMATION

Please observe the following instructions to achieve the best pump performance possible and a trouble free installation.

Read these instructions before installing the pump. Save them for future reference.

These are single-stage, centrifugal electric pumps designed to operate with compact hydromassage equipment. They are equipped with a total-emptying system to prevent the discharge of residual liquid in each start-up.

These pumps are designed to operate with clean water, free from particles in suspension and with a maximum temperature of 50ºC.

Correct pump operation is assured providing the instructions on electrical connection, installation and use are strictly adhered to.

Failure to adhere to the instructions can result in premature failure of the pump and voiding of the warranty.

2. HANDLING

The pumps are supplied suitably packaged to prevent damage in transit. Before unpacking, check that the packaging has not been damaged or deformed,

Lift and handle the product with care and with the right tools.

3. INSTALLATION

These pumps are designed for indoor use.

The pump should be protected from possible flooding and receive dry ventilation.

3.1. Fixing

The pump should be installed on a solid, horizontal base, secured by screws or bolts and using the existing holes in the mount.

3.2. Suction pipe assembly

The suction pipe must be of the same or greater diameter than the pump inlet and installed in an upward inclination to prevent trapped air pockets forming.

The suction pipe of the pump should be as short as possible.

3.3. Discharge pipe assembly

It is recommended to use pipes with a diameter equal or greater than the pump outlet. This will reduce loss of head caused by friction in longer pipe runs.

Pipework must be supported and their weight must not rest on the pump.

3.4. Electrical connection

The electrical installation must have a multi-pole isolator with minimum 3mm contact openings,

The protection of the system will be based on a differential switch (Δfn = 30mA)

The supply power cable must correspond at least to the type H07 RN-F (according to 60245 IEC 66) and having terminals.

The electric connection must be carried out by qualified staff following strictly the “EN 60335-2-60” standard.

Be sure that the earth cable connection is correctly made.

Be sure that the earth bonding lug between the bath and the pumps is correctly made.

Single-phase motors have built-in thermal protection.

Follow instructions given on fig.1 for correct electrical connection.

3.5. Pre-start checks

Ensure the voltage and frequency of the supply corresponds to the values indicated on the electrical data label.

Ensure that the pump shaft is rotating freely.

The hydromassage assembly should be equipped with a system to prevent the pump from starting up if a minimum water level is not present. The pump should wait until the water reaches that level.

Check all joints and connections for leaks.

THIS PUMP MUST NEVER BE DRY RUN.

4. STARTING

Ensure all valves in the pipework are open.

Apply voltage to the motor and suitably adjust the jets to obtain the desired flow.

Viewings from the fan ensure that the rotation of the motor is clockwise.

Ensure that the absorbed current is the same or lower than the maximum shown on the name plate. Adjust the thermal relay if is necessary.

If the pump fails to operate refer to the possible faults, causes and solutions list for assistance.

5. MAINTENANCE

Under normal conditions these pumps require no special or planned maintenance.

Clean the pump with a damp cloth without using harsh products.

If the pump is not to be operated for a long period it is recommended to remove it from the installation, drain down and store in a dry, well ventilated place.

ATTENTION: In the event of faults or damage occurring to the pump, repairs should only be carried out by an authorised service agent.

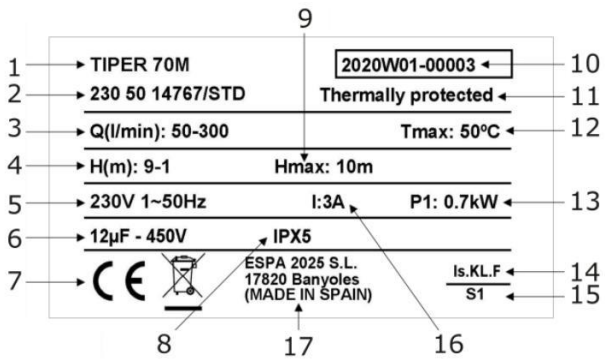
The Official Technical Services list is in www.espa.com.

6. DISPOSING OF THE PRODUCT

When the pump is eventually disposed of, please note that it contains no toxic or polluting material. All main components are material identified to allow selective disposal.

This product or parts of it must be disposed of in an environmentally sound way, use the waste collection service. If this is not possible, contact the nearest ESPA service workshop.

7. PLATE SHOWING CHARACTERISTICS



	DESCRIPTION
1	Item reference
2	Voltage + frequency + item specifications
3	Flow
4	Pressure
5	Nominal voltage, no. stages, alternate current symbol and frequency
6	Capacitor (Single-phase model)
7	EC mark
8	Humidity protection level
9	Maximum pressure
10	Year and week of manufacture +Pump serial no.
11	Thermal protection incorporated indicator
12	Max. liquid temperature
13	Electric pump unit absorbed power(P1)
14	Designated motor insulation
15	Continuous operation symbol
16	Maximum nominal intensity at nominal voltage
17	Name and address of vendor responsible for the product

8. POSSIBLE FAULTS, CAUSES AND SOLUTIONS

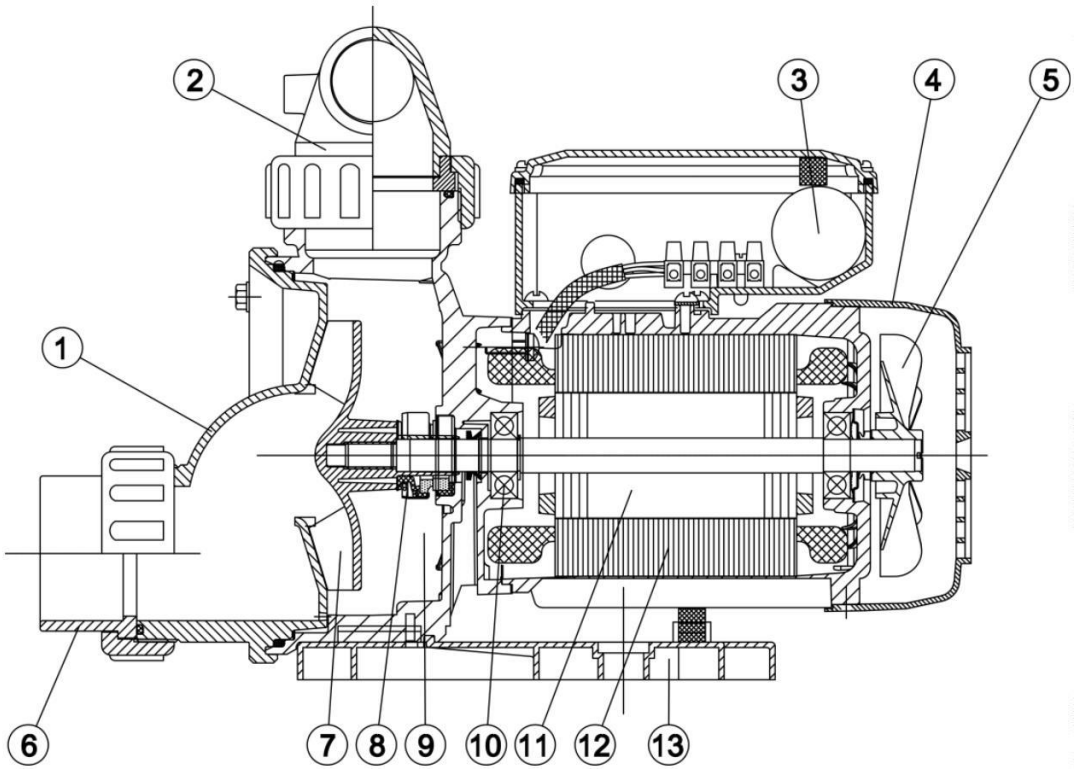
1) The pump does not deliver any flow.
2) The pump does not start.
3) The motor starts and stops automatically (klixon).
4) Insufficient flow.
5) The Pump is noisy.

1	2	3	4	5	POSSIBLE PROBLEM	SOLUTIONS
	X	X			Incorrect voltage	Verify the voltage specified on the nameplate and that of the mains
	X				Thermal relay tripped	Reset thermal relay
			X	X	Diameter of suction line smaller than required	Correctly dimension suction line
X	X				Lack of water in the hydromassage assembly	Fill the hydromassage assembly with water
				X	Incorrect pump attachment	Attach the pump correctly
	X				Lack of power	Reset the fuses
			X		Jets or pipes clogged	Clean them properly
X			X		Air entry trough suction line	Verify condition of connectors and gaskets of suction line
	X	X			Pump seized	Contact qualified personnel
	X				Drop in water level	Make up to level

9. TECHNICAL DATA

Liquid temperature:..... 4ºC - 50ºC
Ambient temperature: ..... 0ºC - 40ºC
Storage temperature:..... -10ºC - 50ºC
Ambient relative humidity, max.: 95%
Motor class I.
Other data see Figure 2.

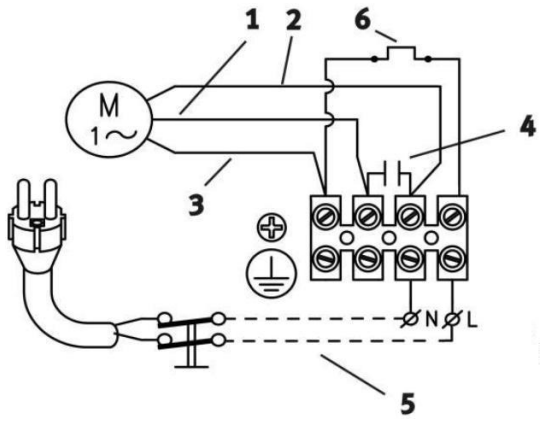
EN List of main components



	EN
1	Suction cover
2	Impeller connector
3	Capacitor
4	Fan cover
5	Fan
6	Suction connector
7	Impeller connector
8	Mechanical seal
9	Pump casing
10	Anti-friction bearing
11	Motor shaft
12	Stator
13	Foot

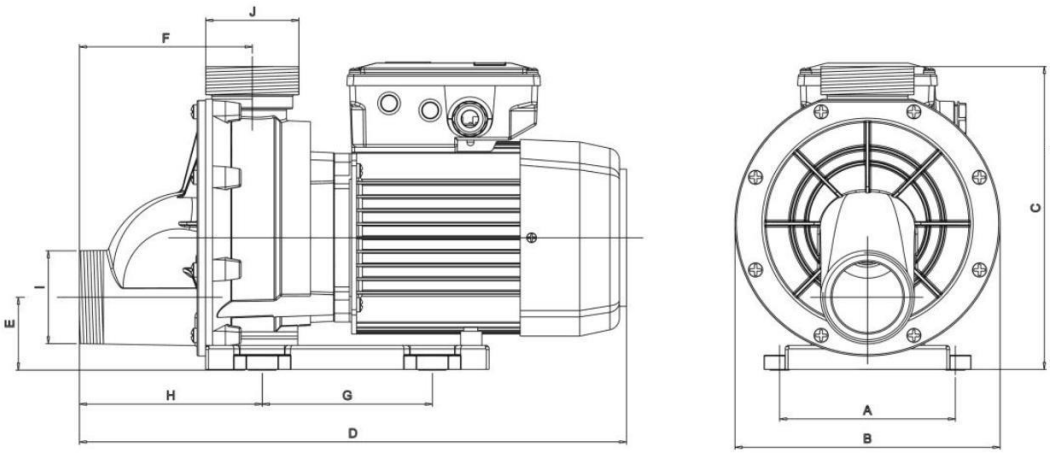
Fig.1

SINGLE PHASE SUPPLY



1. RED 2.WHITE 3. BLACK 4.CAPACITOR 5. LINE 6.MOTOR RELAY

Fig. 2



50 Hz	Q max. [l/min]	H max. [m]	A 1~ 230V	C µF	P1 [kW]	IP	η(%)	dBa ±1	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	I	J	⚖ [kg]
TIPER 70M	300	10	3	12	0,7	55	37	<70	100	155	182	312	47	88	88	130	2 1/4"	2 1/4"	3,9
TIPER 90M	345	11	3,8	12	0,9	55	37	<70	100	155	182	312	47	88	88	130	2 1/4"	2 1/4"	4,4
TIPER2 75M	380	13	5	16	1,2	55	42	71	124	187	215	378	50	120	120	130	2 1/4"	2 1/4"	3,9
TIPER2 125M	430	14,5	6,3	16	1,5	55	42	72	124	187	215	378	50	120	120	130	2 1/4"	2 1/4"	4,4

60 Hz	Q max. [l/min]	H max. [m]	A 1~ 115V	A 1~ 220V	C [µF] 115V	C [µF] 220V	P1 [kW]	IP	η(%)	dBa ±1	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	I	J	⚖ [kg]
TIPER 70M	300	9,5	5,7	3,2	30	12	0,65	55	37	<70	100	155	182	312	47	88	88	130	2 1/4"	2 1/4"	3,9
TIPER 90M	333	10	7	3,9	30	12	0,8	55	37	<70	100	155	182	312	47	88	88	130	2 1/4"	2 1/4"	4,4

Fig.3

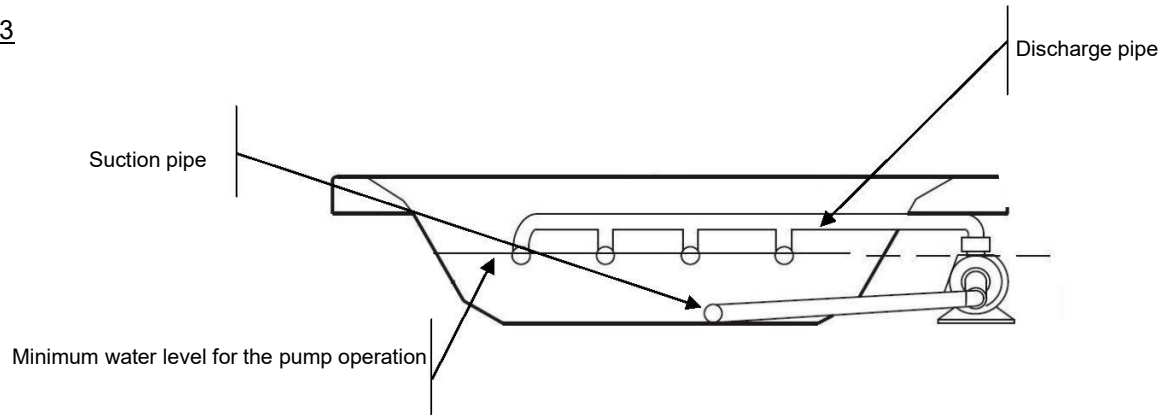
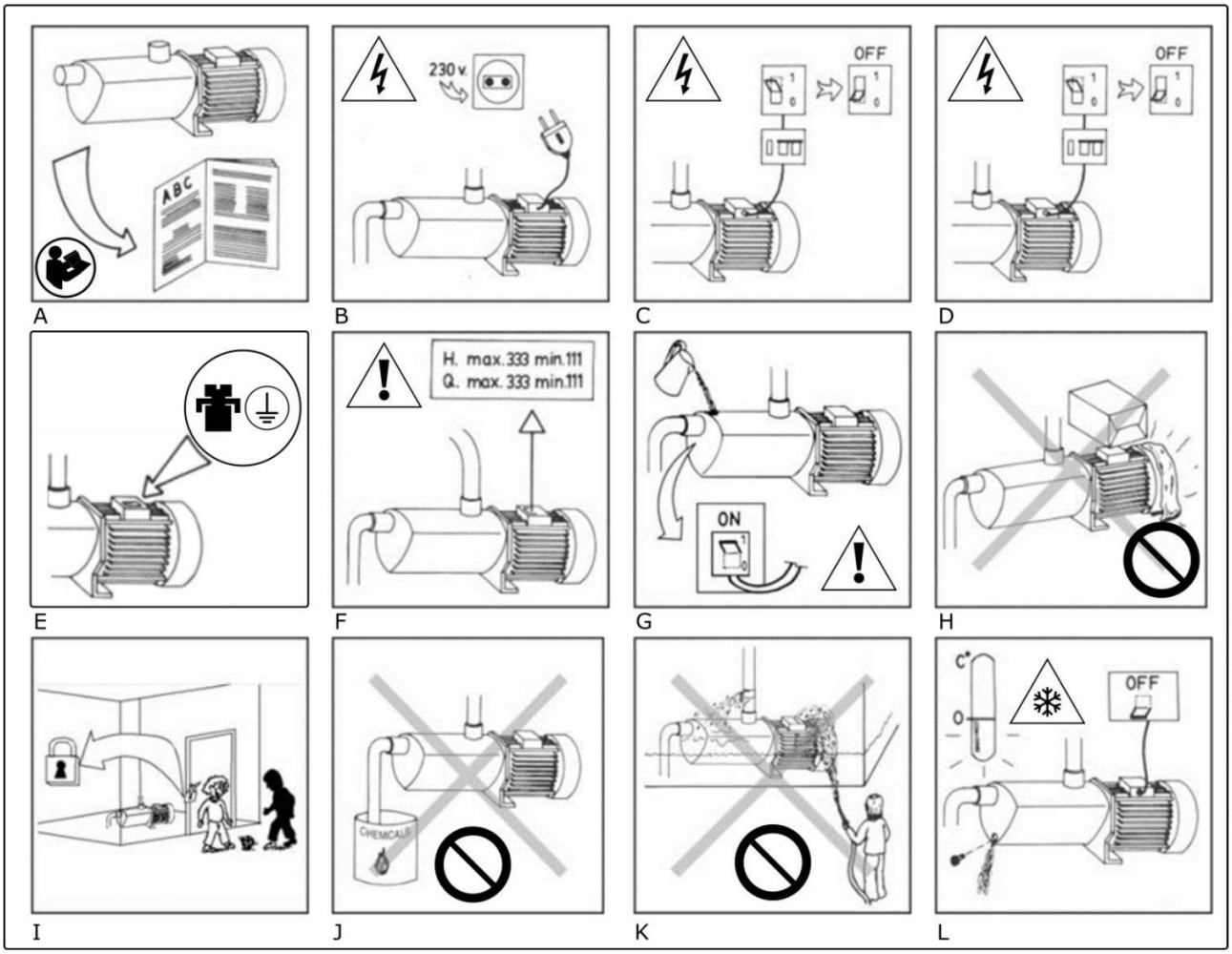

Discharge pipe
Suction pipe
Minimum water level for the pump operation

Fig. 4


A
230 v.
B
OFF
C
OFF
D
ABC
E
H. max. 333 min. 111
Q. max. 333 min. 111
F
ON
G
H
I
CHEMICALS
J
K
C°
0
OFF
L

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